



NOTE:

1. 'T'= THICKNESS, SPECIFY WHEN ORDERING. 3/4" THICK IS STANDARD.
- ② 30° IS THE TYPICAL ORIENTATION. IF A DIFFERENT ORIENTATION IS REQUIRED, IT MUST BE SPECIFIED WHEN ORDERING.
3. (6) 3/8-16 UNC X 1 1/4" LG STAINLESS STEEL HEX HEAD BOLTS AND CEC LOCK WASHERS ARE SHIPPED WITH L-868 TO L-867 CONVERSION RING.
4. MATERIAL-ASTM A36 STEEL. STAINLESS STEEL IS AVAILABLE AS AN OPTION; SPECIFY WHEN ORDERING.
5. CARBON STEEL RINGS ARE HOT DIP GALVANIZED PER ASTM A123.
6. THIS PRODUCT IS CERTIFIED PER FAA ADVISORY CIRCULAR AC150/5345-42 (CURRENT REV).

FAA TYPE	NOM DIA	MMC TYPE	'OD'	'IBC'	'OBC'	'ID'
L-867B	12"	127CR	12.000	10.250	11.250	9.250
L-867D	15"	167CR	15.000	13.250	14.250	12.375

SECTION A-A

DWN: DOUG F.	CONVERSION RING, L-868 TO L-867	
DATE: 7/24/2017		
SCALE: NTS	 MILLERBERND	622 6TH ST. SO. WINSTED, MN 55395
SHEET 1 OF 1		